

BT STYLE RETENTION KNOBS / PULL STUDS

LATHE CHUCKS
LIVE CENTERS

WISE JAWS
WISE ACCESSORIES

STRAIGHT SHANK
COLLET HOLDERS

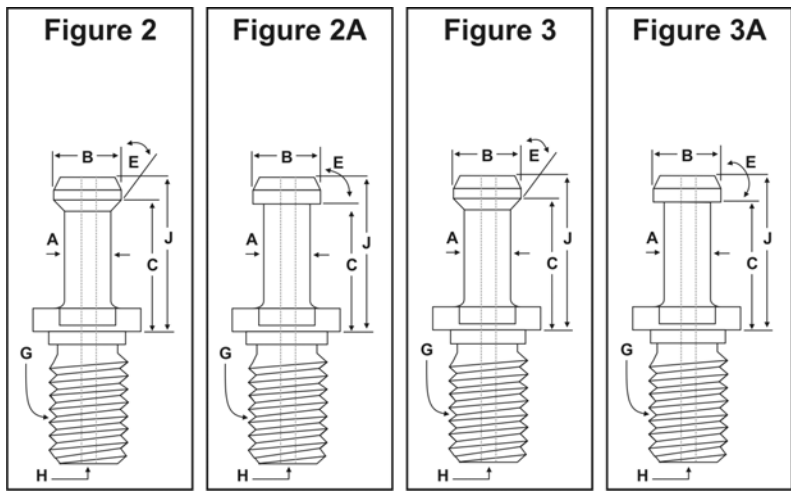
TAP HOLDERS
DRILL CHUCKS

CARBIDE INSERTS
THREADING/GROOVING

CUTTING TOOLS
MACHINERY

PRECISION TOOLS
DEBURRING

COOLANT/FLUIDS
TOOL STORAGE



LEGEND:
A= Neck Diameter
B= Head Diameter
C= Length
E= Angle
H= Coolant Hole
G= Thread
J= Length to Head

Quick-Look Retention Knob Finder

USST Part Number	For Applicable CNC Mills
B40-4501S/H	FADAL (BT Taper)
B40-4500S/H	HAAS (BT Taper)
B40-9000S	MORI SEIKI

HAAS & FADAL make both CAT & BT Taper Toolholders. Please make sure you are using the correct taper retention knob.



RETENTION KNOBS FOR BT 40 TOOL HOLDERS

Note	Fig.	Head Dia. B	Neck Dia. A	Angle E°	Length C	Length to Head J	Flange Thick	USST [G]		LYNDEX [C]		PARLEC [C]		Max Torque ft / lbs	Knob Socket 1/2" drive [D]
								Part Number	Price Each	Part Number	Price Each	Part Number	Price Each		
BT 40 SHANK HOLDERS (M16 - 2.00 Thread)- MAS 403 STYLE or JMTBA Style															
Pilot	2	0.590 (15mm)	0.394 (10mm)	45°	0.989 (25.1mm)	1.265 (32.1mm)	0.242 (6.1mm)	B40-4502S	\$20.27	-	-	-	-	85	RK-W40-A \$49.00
P40T I 45°-Pilot	3				1.102 (28mm)	1.377 (35mm)	0.236 (6mm)	B40-4500H	\$22.80	LY-B40-4500H	\$26.51	P-4003TRKC	\$38.00	85	
P40T I 45°-Pilot	3							B40-4500S	\$19.02	LY-B40-4500	\$24.61	-	-	85	
P40T II 60°-Pilot	3				60°	1.102 (28mm)	1.377 (35mm)	0.236 (6mm)	B40-6000H	\$22.80	LY-B40-6000H	\$24.61	-	-	
P40T II 60°-Pilot	3			B40-6000S					\$19.02	-	-	-	-	85	
P40T III 90°-Pilot	3A			90°	1.102 (2mm)	1.377 (35mm)	0.236 (6mm)	B40-9000H	\$22.80	LY-B40-9000H	\$26.51	-	-	85	
P40T III 90°-Pilot	3A							B40-9000S	\$19.02	-	-	P-4002TRK	\$31.00	85	

BT 40 SHANK HOLDERS (M16 - 2.00 Thread)-U.S. ANSI Style															
ANSI STD-metric-NoPilot	4	0.740 (18.8mm)	0.490 (12.5mm)	45°	0.440 (11.2mm)	0.640 (16.3mm)	0.120 (3mm)	B40-4503H	\$19.20	LY-B40-STD	\$27.46	P-A40TRK	\$34.00	85	RK-W40-A \$49.00
ANSI STD-metric-NoPilot	4							B40-4503S	\$15.20	-	-	-	-	85	
Pilot=0.669	4A				0.550 (14mm)	0.755 (19.2mm)	0.240 (6.1mm)	B40-4501H	\$21.56	-	-	-	-	85	
Pilot=0.669	4A							B40-4501S	\$17.72	LY-B40-FADAL	\$30.40	P-F40TRK	\$40.00	85	

BT 40 SHANK HOLDERS (M16 - 2.00 Thread)- ISO TYPE A Style															
Pilot	6A	0.748 (19mm)	0.551 (14mm)	75°	0.905 (23mm)	1.141 (29mm)	0.275 (7mm)	B40-7500H	\$24.09	LY-B40-1500	\$35.15	-	-	85	RK-W40-A \$49.00
Pilot	6A						0.275 (7mm)	B40-7500S	\$21.25	-	-	-	-	85	
No Pilot	2						-	-	-	-	-	P-4020TRK	\$25.50	85	

BT 40 SHANK HOLDERS (M16 - 2.00 Thread)- DIN 69872 Form A Style															
DIN A Std Pilot	6	0.748 (19mm)	0.551 (14mm)	75°	0.787 (20mm)	1.023 (26mm)	0.157 (4mm)	B40-7501H	\$26.18	LY-B40-1500ISOH	\$43.94	-	-	85	RK-W40-A \$49.00
DIN A Std No Pilot	6							-	-	-	-	-	-	-	



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